



Heavy-Duty Bottom Mount Hardware Installation

This hardware will accept Full Circle and Kidney shaped trays from 18" to 32" in diameter. Check and make sure that the trays you are going to install can be inserted through the cabinet opening. For steps 7 & 8, some sizes may require that the top and bottom pivots be attached to the trays while inside the cabinet.

1. The bottom lazy susan tray requires a 1 1/2" hole through the center.
2. Place bottom lazy susan tray in cabinet and mark the center location on the cabinet floor. Draw a line from this center location to the front of the cabinet as shown in Figure 1. Be sure to check for adequate clearance at back of tray.
3. Draw a mark on this line 2" from the center. Shown in Figure 1.
4. Disassemble the 4HDBM2. See Figure 2
 - a. Remove the top pivot.
 - b. Pull out the 1/4" pin
 - c. Extract the plastic cap from the shaft.
 - d. Remove the bottom pivot.
5. Place the HDBM base in the cabinet and align the point of the "V" with the mark made in Step 3 as shown in Figure 3.
6. Use the 4, #12 x 3/4" pan head screws included in the hardware bag to attach to the cabinet floor. If installing in a wall cabinet, these screws will likely be exposed under the cabinet. It is recommended to use #10 nuts and bolts to attach. These fasteners are not included.

Figure 2

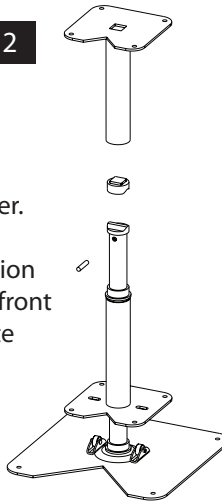


Figure 1

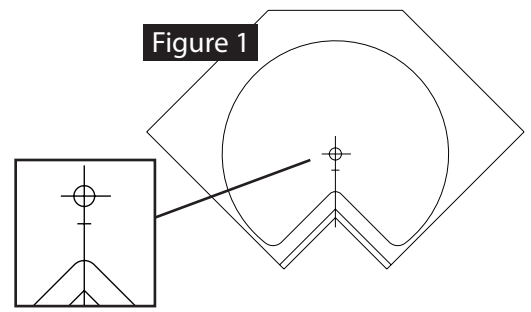


Figure 3

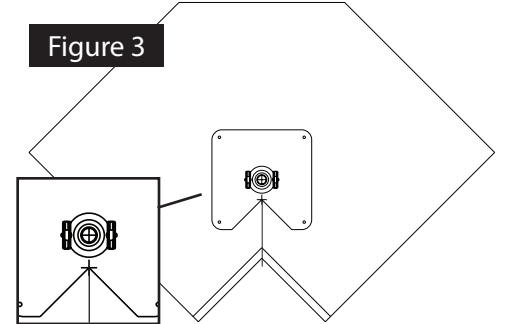
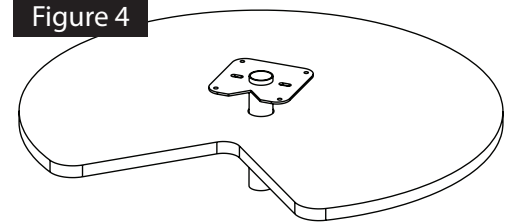


Figure 4



7. Insert the bottom pivot into the 1 1/2" hole in the bottom tray. If the lazy susan tray is kidney shaped, Figure 4 shows alignment of the "V" notch in the bottom pivot with the front of the tray. #12 x 5/8" pan head screws are included to attach Rev-A-Shelf wood lazy susan trays. For other wood trays, be careful that the screw length is less than the thickness of the wood panel.
8. To attach the top tray, first place the top pivot template to the bottom of the tray. If the lazy susan tray is kidney shaped, align the "V" notch in the top pivot with the front of the tray. The center of the template aligns with the center of the tray. Then mark the mounting holes in the top pivot with the mounting locations on the template. Attach using the included #12 x 5/8" pan head screws (for Rev-A-Shelf wood lazy susan trays). For other wood trays, be careful that the screw length is less than the thickness of the wood panel.
9. Install both trays in cabinet and confirm that they rotate freely. For kidney shaped trays, also confirm that the trays detent in the proper location.

Top Tray Template

