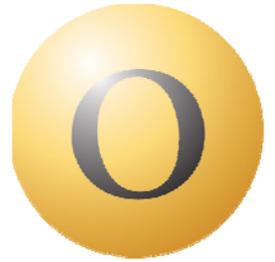


*Rack It Up!*TM



Oval Pot Rack



THANK YOU VERY MUCH!

We sincerely appreciate your purchase of this kitchen/cookware storage product from Enclume Design Products, Inc. Enclume is America's foremost producer of premium-grade cookware racks.

This pot rack is strong and easy to assemble. It is also the easiest ever to install with new-technology DRYWALL anchors! We want you to enjoy it for many years to come. Please don't hesitate to contact us if you have questions or need assistance.

IMPORTANT!

Enclume is committed to the highest quality in the manufacture of this **RACK IT UP** pot rack. Each product has been carefully inspected before shipment.

However, in case there is a problem, PLEASE LET US HELP YOU FIRST. Do not return the item to the location where you purchased it. Call us and explain what is missing or wrong. We will do our best to help with any question or problem you have—and as fast as possible.

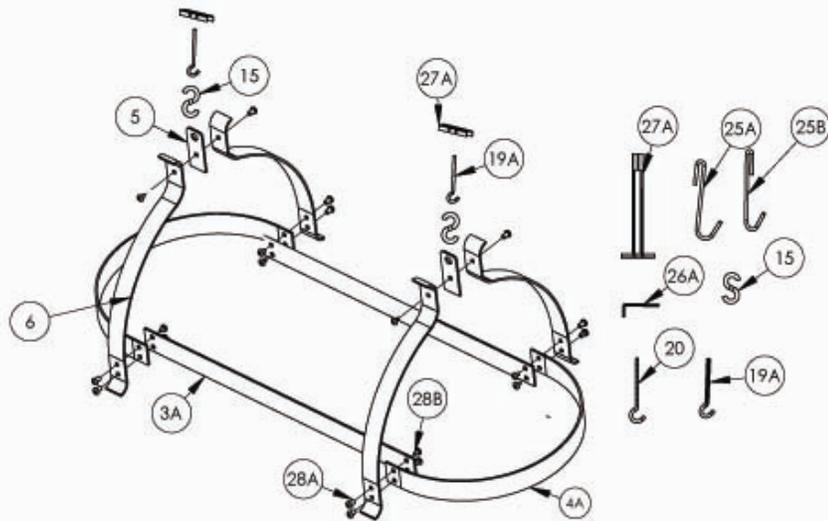


Call us TOLL FREE 1 (877) 362-5863 and ask for customer service. Thank you!

How to Assemble Your Pot Rack

TIP! SAVE TIME AND HASSLE. PLEASE READ ENTIRE INSTRUCTIONS BEFORE BEGINNING ASSEMBLY.

MISSING A PART?
Please call our TOLL FREE
SERVICE CENTER
1 (877) 362-5863



PAINTABLE - Want a different color? The finish on this pot rack can be spray painted any color. We recommend Rustoleum "Hammered" colors for their metal-like finishes, however any quality spray-can paint may be used. See a paint retailer for guidance

TOOLS NEEDED - Hex wrench, fastener hardware (nuts, bolts) are provided.

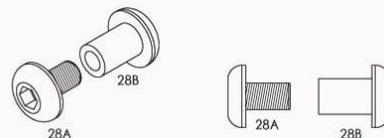
| Item No. | Description | Qty. | Item No. | Description | Qty. |
|----------|---------------------------|------|----------|-----------------------|------|
| 3A | Side bar 22" 4 thru holes | 2 | 28B | Barrel nut | 11 |
| 4A | Oval end | 2 | 19A | 1/4" Bolt hook - 4" | 2 |
| 5 | Hang tab | 2 | 0 | Installation hardware | |
| 6 | Curved arm | 4 | 15 | S-hook | 2 |
| 25A | Pot hook straight | 6 | 20 | Wood Screw Hook - 4" | 2 |
| 25B | Pot hook angled | 6 | 26A | Hex wrench | 2 |
| 28A | Barrel Bolt | 11 | 27A | Toggle | 2 |

TIP! FIRST, REMOVE PAINT FROM BOLT HOLES. Because the powder coat finish applied at the factory also adheres to the inside of bolt holes, pushing a bolt through it during assembly may be difficult. Therefore, before connecting parts, we recommend that you check to see that bolts slip easily through all holes. If they do not, carefully clear paint from holes in side bars, ends and arms using a small knife.

SECOND, be certain that barrel nuts and bolts screw together easily BEFORE beginning assembly. Residue from the black finish may cause some bolts to stick a bit, therefore use the two hex wrenches enclosed (one for each end of the barrel) and screw them together to clear away extra paint.

STEP 1: LAYOUT PARTS

On a table lay out all parts as shown in the exploded view above.



STEP 2: CONNECT MAIN BODY PARTS

Temporarily connect two oval ends (4A) and two side bars (3A) by inserting a barrel nut and bolt (28A, 28B) through the top hole at each of four corners. This will cause body of pot rack to stand on edge. Be certain side bars (3A) are on the INSIDE when connected.

TIP! It is easiest to attach the pot rack parts when you insert the barrel nut (28B) from the INSIDE of the pot rack body, then screw the barrel bolt (28A) into NUT from the OUTSIDE.

STEP 3: ATTACH FIRST ARM

TIP! It is easiest to attach arms when the corner of the pot rack to which you are connecting the arm hangs slightly past the edge of the table. That provides clearance for the flared end that extends below the body of the rack.

Now remove the barrel bolt (28A) from one of the corners, keeping barrel nut (28B) in position. Place a curve arm (6--two-hole end) on the OUTSIDE of the body. Align the three pieces over the barrel nut [side bar (3A) on inside, oval end (6) in middle, arm (4A) on outside] then screw the barrel bolt (28A) into nut and loosely tighten.

Repeat for lower hole. Do not tighten barrel bolts firmly until all bolts are in place.

STEP 4: ATTACH OTHER THREE ARMS

Repeat STEP THREE for remaining arms.

STEP 5: HANG TABS

Position two hang tabs (5) at tops of each arm pair, insert barrel nuts/bolts and loosely tighten.

STEP 6: LEVEL POT RACK ON TABLE

Place assembled rack squarely on table and adjust all parts to be certain they are level and straight. Then tighten all bolts firmly.

STEP 7: PLACE BRACKETS

Position brackets on pot rack as shown in illustration



STEP 8: LAY GRID PANELS ACROSS BRACKETS

Position panels side by side in pot rack as shown in illustration. Each panel is 22" x 6". Place 6" bar side DOWN to run parallel with brackets thus minimizing side slippage while in use.

MISSING A PART?
Please call our TOLL FREE
SERVICE CENTER
1 (877) 362-5863

How to Attach Your Pot Rack to the Ceiling

TOOLS NEEDED:

Provided: Installation hardware (anchors, bolt hooks, screw hooks, S-hooks)

You will need: tape measure, pencil, drill and 1/2" drill bit, hammer and nail

STEP 1: LOCATION

Decide where you want to place your pot rack. We suggest placement over an island or near your stove and food preparation area. Also consider the height of the ceiling where the pot rack will hang. (See STEP 2 below.)

On the ceiling, mark two points 20-3/4" apart where the top of rack arms (at hang tabs) will attach to ceiling bolt hooks. Then tap a small nail through each mark to be certain a joist is not in the way. (NOTE: because your pot rack includes super-strong new-technology anchors, you DO NOT need to locate and bolt to ceiling joists. See more info under STEP 3 below.)

STEP 2: HEIGHT

What is the ideal height for your pot rack? Decide who will be the primary cook using the pot rack. The bottom of your longest pan (usually a 10" or 12" skillet) should be easily reachable, about 6 inches above the cook's head. Make sure the cook can also reach the shortest pots.

This pot rack is designed for a 9-foot ceiling, a common height in many kitchens. If your ceiling is HIGHER than 9 feet, you may want to consider adding chain to lower the rack to the ideal height. (Buy chain at a hardware store or contact our Customer Service department.)

.If your ceiling is LOWER than 9 feet, hanging pots may interfere with views through the kitchen, therefore you may want to consider our Low-Ceiling Arms (a *RACK IT UP!* accessory) to raise the rack another 9-10".

STEP 3: INSTALL DRYWALL ANCHORS

First, here's important information about our anchors. *RACK IT UP's* new-technology DRYWALL anchors eliminate the need to bolt your pot rack to a ceiling joist. The steel anchors are very strong and when installed in 5/8" drywall (standard ceiling code in modern houses) each drywall anchor holds about 200 lbs. Two anchors hold about 400 lbs., many times the weight you will likely hang from your pot rack.

Since you no longer have to consider the location of a joist which usually determines where your rack has to be installed, you can position it in drywall anywhere you want!

See YELLOW insert page for Toggle installation

HANGING ITEMS & CLEANING

Distribute pots and utensils evenly to minimize tipping. If you have purchased an optional grid, heavier items should be hung on the rack body.

Your pot rack has a durable powder coat finish designed to provide years of protection. Cleaning is done easily using soap and a damp cloth. Dry thoroughly after cleaning.

ACCESSORIES

These handy add-ons enhance your pot rack.

Low-Ceiling Arms (pair)

When ceilings are less than 9 feet, these short arms raise rack so hanging pots don't block view through kitchen. Steel with "hammered steel" powder coat finish. Paintable.



Trim Ceiling Covers (pair)

Place above ceiling hooks to add "finishing touch" to your pot rack. Steel, "hammered steel" powder coat finish. Paintable to complement any décor.



8 Pot Hooks

There's always a need for extra hooks. Set of eight hooks (4 straight, 4 angle). Steel with powder coat finish for extra durability.



RACK IT UP! 5-Year Limited Warranty

This product is warranted to be free of material defects for a period of five years from the date of purchase. Customer's exclusive remedy shall be the repair or replacement of the defective product and shall be subject to the following conditions: (1) notice of any defect is received by Enclume within the warranty period and (2) customer returns the defective product to Enclume Design Products, Inc., 24 Colwell Street, Port Hadlock, WA 98339, *postage prepaid* within 20 days following a return authorization number. (A return authorization number may be obtained from Enclume by calling the number at the bottom of this booklet.) There are no other warranties expressed or implied.

THERE ARE NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ENCLUME SPECIFICALLY DISCLAIMS ANY AND ALL INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF THE PURCHASE, INSTALLATION OR USE OF ENCLUME PRODUCTS.



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