Frigo Designs Dishwasher Installation Instructions

Dishwasher Custom Panel & Trim Kit

Trim Kit
Panel Kit

Each Set consists of:

Panel & Trim Set: Set: 2- Custom built Panels

1- Main Door-One Piece Framed Drilled Trim

1- Access Cover- One Piece Framed Drilled Trim

Stainless Steel Set-Panel and Trim are one piece, not individual trim frames and separate Panels as above.

1- Pkg. Self-tapping screws

Variances: Sets to fit Maytag/ Jenn-Air models also include

a re-designed/replacement Access Panel

Sets to fit Kenmore, Whirlpool, Setchen Aid include

an Access plate for lowering existing Access Cover.

2- 1” x 8/32 bolts with hex head nuts

Panel Set: Set: 2- Custom built Panels (for use with Dishwasher equipped with factory Trim)

Trim Set: Set: 1- Main Door-One Piece Framed Drilled Trim

1-Access Cover- One Piece Framed Drilled Trim

1- Pkg. Self-tapping screws

Variances: Sets to fit Maytag/ Jenn-Air models also include

a re-designed/replacement Access Panel

Sets to fit Kenmore, Whirlpool, Setchen Aid include

an Access plate for lowering existing Access Cover.
When ordering Trim for use with Wood Panels built/provided by customer, please request Panel dimensions/drawings that must be used to insure a precise fit with the Custom built Frigo Trim.

**Custom Wood Panel Dimensions:** Trim will accommodate up to a ¼” thickness backer-board for Real Raised Wood Panels.

When installing Wood Panels, please refer to your Dishwasher Owners Manual to determine if Heavy Duty Springs need to be installed.  
*Frigo Design does not sell springs.*

For assistance call the Frigo "HelpLine" 1 800 836 8746

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**Tools required for installation:** Phillips screwdriver, Pencil, or marker, ¼” socket or ¼”hex driver, Power Drill, 1/8” drill bit.

**Procedures for Installing a Panel with Trim Kit and/or Trim Kit**

**Step 1:**  
Removing Access Panel  
Refer to Figure 1. Loosen and remove screws that secure Access Panel to frame of dishwasher. Save screws for re-use later on in installation.

**Step 2:**  
Re-installing or Lowering Access Panel  
Refer to Figure 2A.  
**Installing Access Plate.**  
Follow this procedure with Kenmore, Whirlpool and Kitchen Aid dishwashers. Using two (2) of the screws removed from the Access Panel in Step 1 to temporarily secure the Access plate (15/8” x 231/4” plate) to the frame, by inserting screws through top holes of plate.

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**Caution! Sharp Edges**  
When handling panels, it is recommended that you use caution and wear gloves, especially when handling Stainless Steel.
into the bottom holes on frame where Access Panel was installed. With plate in position, mark frame through lower holes in plate. Remove plate. At marks-Drill 1/8th. diameter holes in frame. Figure2B, Secure Access Plate to the top edge of Access Panel with the two bolts & nuts provided. (# 8/32-1" with hex head nut). Refer to Figure 2A. Remount Access Panel by inserting screws through the top holes of plate into the top holes of frame. Bottom of Access plate is now screwed into holes you just drilled into frame. Refer to Figure 2B. Follow this procedure with Maytag/Jenn-Air Models. Install New Access Panel with screws utilizing the same holes on the frame originally used to secure factory Access Panel. No Drilling required.

Step 3:
Installing Panels and One Piece Framed Trim
Refer to Figure 3A. On door panel-peel back edges of protective paper approximately one inch. Place door panel in back of framed trim with partially peeled side facing out. Carefully place frame and panel on to the door. Trim should have a snug fit. Secure trim to door with self-tappingscrews enclosed.

Do not over tighten screws-over tightening may cause screw threads to strip. Self-tapping screws eliminate the need to pre drill pilothole. Self-tapping screws maybe “screwed” in with Power Drill. As illustrated in Figure 3A- Framed Trim for selected models are equipped with tabs on top of sides that is meant to
slide under the side of the dishwasher control panel.

Refer to Figure 3B. Repeat above procedure for installing Panels & Trim to Access Panel. Remove protective plastic/paper from panels.

NOTE: With Maytag/Jenn-Air Models. Install New Access Panel with screws utilizing the same holes on the frame originally used to secure factory Access Panel. No Drilling required.

As explained on Page 1 of Installation Instructions- the Stainless Steel Kit is designed as a one piece. This means that there is not a separate Trim with a “cut-out” for a Stainless Steel panel. Follow the same above procedures.

Procedures for Installing Panels using dishwasher manufacturer’s Trim

Step 1:
Refer to Figure 4A. Open the dishwasher door halfway and remove the screws from both sides of trim. Remove trim and set aside with screws.

Note: On various Makes & Models, you are required to remove bottom trim piece in order to install panels. Please refer to your Dishwasher Owners Manual.

Step 2:
Refer to Figure 4B. Peel off protective plastic/paper from panels and slide panel in to place. Reassemble trim with

Do not use ammonia to clean your new panels or they will be damaged!
Installation Instructions

screws.

Repeat above procedure for installing panels on Access door.