

## **TOOLS NEEDED: PHILLIPS HEAD SCREWDRIVER**

## **ASSEMBLY TIPS: 1900/ JET 1221 STADIUM WORK STATION**

Unpack all parts carefully

- Cover work surface with soft blanket or similar substance so as not to damage the unit or the work surface.

### **Step 1**

- Lay top panel (A) upside down on stable surface.

Install left drawer brace (E) to top panel (A) with 3 screws (X) using allen wrench (Ze).

The 3 holes in drawer brace (E) will line up with the 3 threaded holes in top panel (A) per figure 1.

Make sure that the drawer glide faces to the inside and the glide wheel faces the front of the unit.

Repeat procedure on the opposite side with drawer brace (E)

**NOTE:** BEFORE TIGHTENING SCREWS PUSH BOTH DRAWER BRACES (E) TOWARDS THE OUTER EDGE AND AWAY THE MIDDLE OF THE UNIT. Tighten screws (X) completely at this time.

Install center drawer rail (F) to top frame (A) using 2 screws (X). Do not tighten screws at this time.

These screws should be tightened after the drawers are assembled and can be fit onto the glides.

### **Steps 2**

Install back panel (D) rear side of drawer braces (E) and leg frame assembly (C) using 10 screws (X) 10 lock washers (Zd) and 10 nuts (Zc).

**NOTE:** 1. Make sure that the leg frames (C) are placed over the back panel (D).

2. Leave 2 side holes open on drawer brace (E) during leg frame assembly for the towel bar assembly in step 3. You may choose either right or left side (depending on which side you prefer the towel bar.)

### **Step 3**

Place the small end of the 4 “S” hooks (S) over the towel bar (N).

Install the towel bar (N) using 2 screws (X) in the 2 holes left vacant from step 2.

### **Step 4**

Install the 2 brake wheels (U) on the front side of leg frame “C” and wheels (V) on the Back side of left frame “C”. Use wrench (Zf) to tighten.

### **Step 5**

Install top shelf basket (B) to the leg frames (C) using 4 plastic corner supports (W) and 8 screws (X).

**NOTE:** DO NOT FULLY TIGHTEN SCREWS UNTIL BOTTOM SHELF (B) HAS BEEN INSTALLED

### **Step 6**

Install bottom shelf basket (B) to the leg frames (C) using 4 plastic corner supports (W) and 8 screws (X).

**NOTE:** use the holes closest to the casters to install the lower basket (B).

Install bottle rack (P) using 2 plastic corner supports (W) and 4 screws (X) into the middle set of holes in the leg frame (C). You may choose either left or right side for this assembly.

**Step 7: Drawer assembly:**

**NOTE:** THE RIGHT SIDE DRAWER (J) IS SHORTER THAN THE LEFT SIDE DRAWER (I).

- Install the 4 cam screws (Za) into the side holes in drawer front (G) using a Philips head screw driver.
- Now install drawer handle (T) to the drawer front using the 2 pan head screws (Y).  
Repeat process on 2<sup>nd</sup> drawer front. **NOTE:** Pan head screw (Y) may be threaded into handle (T)

**Step 8**

- Install the back drawer panel (H) to the drawer side panel (I) using 4 screws (Z).
- Carefully slide the bottom panel (K) into the grooves in left and right side drawer sides (I).  
Assemble drawer front (G) to drawer sides (I). Tighten cam locks (Zb) with Philips head screwdriver.  
Repeat process on 2<sup>nd</sup> drawer using drawer sides (J) and drawer bottom (L).  
There are 3 drawer partitions (M) for left drawer (I) and 2 drawer partitions (M) for right drawer (J).  
These partitions can be used for the spice rack function of the drawers or left out if desired

**Step 9**

Install drawers on roller glides: short drawer (J) on the right side and long drawer (I) on left.

**NOTE:** If drawers are too tight loosen screws on drawer braces (E) to adjust.

Insert screws (X) into the 4 open holes in leg frame (C) and secure with washer (Zd) and nut (Zc).

**NOTE:** This step is cosmetic only, to cover the open holes if desired. (Opposite side from bottle rack (P))

**Steps 10 &11**

Set in speed rack (Q) into the towel bar (N).

Insert chef pan (R) into opening in back panel (D)

Trash ring (O) can be substituted for Chef pan (R).

Pull a plastic trash bag up through the middle of trash ring (O) and wrap around sides.

Slide trash ring (O) into opening in back panel (D).

**CONGRATULATIONS**

*Your Chef Work and Storage station is now ready for years of service.*