



*Federal Brace*  
BEAUTIFULLY CRAFTED CONFIDENT SUPPORT

METAL SUPPORT LEGS | *Anteris*



## ANTERIS SUPPORT LEGS INSTALLATION INSTRUCTIONS

### Installation Instructions Before You Begin:

Before beginning your installation project you will need the following components.

You should make sure all components are accounted for prior to starting installation.

Anteris Table Leg

Tabletop

Mounting Screws\* Handheld Power Drill

Drill Bits - 5/32 drill bit (for softwood tables) 11/64 drill bit (for hardwood tables) Proper driver bit for the screws

### Installation Considerations

**Plan Your Installation** - determine the area where each leg will be installed on the underside of table. Set the tabletop upside down on a work surface (be sure to protect the top if necessary). Place the Anteris Table Leg upside down in position so that the screw holes are against the underside of the tabletop. Using a pencil or marker, mark the position of each hole to be drilled on the underside of the tabletop. Repeat this step for all legs to be installed.

**Drill Pilot Holes** - Use a power drill to make a pilot hole at each marked hole location on the bottom of the table. Pilot holes

should be approximately 1/2" deep. Be careful not to drill completely through the table. Repeat this step for all holes to be drilled in bottom of table.

**Install Table Legs** - With the tabletop still upside down on the work surface, align the table leg top plate in position so that the holes in the plate match with the freshly drilled pilot holes. Insert fasteners through hole in plate into pilot hole and tighten. Repeat this step for all legs.

**Enjoy Table** - With the leg assembled on the table, simply turn the table over onto the legs and enjoy!

#### \*Selecting Fasteners

Select mounting screws suitable for the thickness and material of your table. The mounting holes in the Anteris Table Leg are made for 1/4" diameter screws. The leg mate-extending all the way through. For example, using a 1-1/4" long screw on a 1-1/4" thick table will result in the screw Anteris 1" into the table.

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☎ 1.800.667.8721